



Enjoy the extra space and BRING THE OUTSIDE IN with Folding Sliding Doors

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ALUMINIUM DOORS

PVCu / VINYL DOORS

GLASS DOORS

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door? It's the latest must have for modern living.

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Timber is the most thermally efficient material used in the glazing industry. We have further improved on nature by engineering our EW68 timber products.

p14 70mm hardwood timber (European Oak or Eucalyptus)

All aluminium profiles in our systems are **thermally broken** for greater thermal efficiency.

- p16 70mm aluminium
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- p20 70mm aluminium & hardwood timber

We use the VEKA Matrix profile, one of the **best on** the market today. Match your properties existing windows and doors.

p22 70mm PVCu / vinyl



The latest editions to our bi-fold range. Available in aluminium/ **glass** (triple glazed) and timber/qlass (triple and double glazed) and glass/ glass (double glazed) options.

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options

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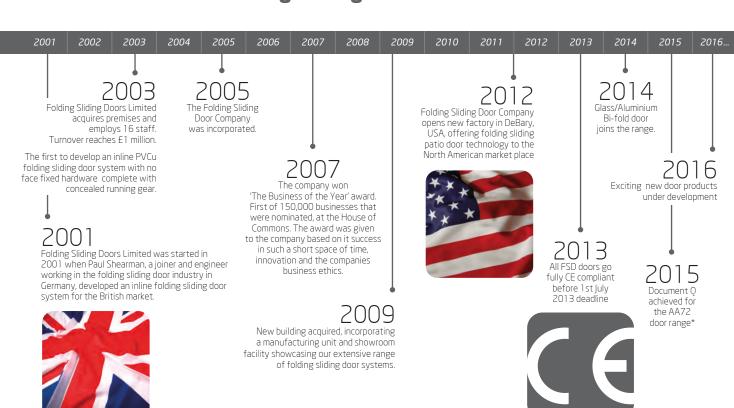


Have **peace** of **mind** with approved accreditations, warranties and data facts from FSDC

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Welcome

The Folding Sliding Door Company is a UK based independently owned and operated business **specialising** in the **design**, **manufacture** and distribution of folding sliding doors worldwide since 2001



The Folding Sliding Door Company specialise in the



Paul Shearman, CEO (UK)

David Shearman, CEO (USA)

qualified individuals with many years of experience

are able to smoothly advise new and existing clients

Choice Custom made to suit your design, available in Aluminium, Timber, Wood Clad Aluminium, PVCu & Glass

Function Inward, outward, right and left, opening to suit you

Security 5 point locking. High security locking features incorporated into each system. Document Q compliant Q72 Aluminium & Q68 Timber systems available

Durable Using our own roller design, 'Fold N Slide' hardware keeps the door running smooth



Weatherproof CE Compliant BS EN 14351-1: 2006

Efficient U values from as low as 1.09 to keep you warm in the cold & cool in the heat

Aesthetics Perfectly balanced profiles, giving maximum strength with minimum frame

Things we consider Important

Quality Every purpose made part is designed in house, all door systems are manufactured and assembled in the UK

Confidence We pride ourselves on making one product well, and specialise in it

Warranty 25 years complete peace of mind



numerous applications





EXTENSIONS / PATIOS /
CONSERVATORIES /
BALCONIES / WINDOWS /
DINING AREAS /
SWIMMING POOLS /
SUMMER ROOMS /
HOME OFFICE / ANNEX
CORNERS / CAR PARKING
ROOM DIVIDERS /
NEW BUILDS / STORES /
COMMERCIAL USE /
RESTAURANTS

There are so many situations in which a folding sliding door can be a solution to improving your living space and the environment around you. Break down those barriers by creating a wider opening with a folding sliding door and bring the outside, inside.







Folding sliding doors can be **installed in a huge range of situations**, in fact The Folding Sliding Door Company provides you with so much flexibility and choice that the solutions are endless



- Gone are the days of French doors with a glass panel on either side.
- Gone are the days of the sliding door, which, when you think about it, is just a door with a large window at the side.
- Why block half of your available opening?

Our team of professionals can accommodate a folding sliding door into almost any property.

Why not take full advantage of the outdoor space you have, open your horizons and bring the outside in.



Our garden has become like another room!

With three growing children, my wife and I decided that we would like to create a large family room by knocking together our kitchen and dining room. We also wanted the children to make more use of the garden.

We knew that replacing our old French doors with folding sliding doors would really open up the family room into the garden and we approached a number of manufacturers. Some couldn't deliver for 12 weeks, but The Folding Sliding Door Company could deliver in days and were also very competitive on price.

The doors are made in their UK factory, the sales team were very professional and friendly and made the ordering process so easy. They contacted us several times to check our requirements and to confirm delivery.

We have been delighted with the quality of the doors. It is incredible how different our house now feels – simply because of the amount of light flooding in and the way in which the garden feels connected to, and a part of the house! We would have no hesitation in recommending The Folding Sliding Door Company

The West Family, London

With a family of three children, all under 10 years old, space is important to me and my wife

We wanted to create a family living space as part of the kitchen area and open this into the garden to bring the indoors and outdoors together. An orangery with folding sliding doors was the perfect solution and has transformed the way we all live.

We have much more time together as we are not in separate rooms and the addition of a raised deck and a hot tub has made the garden fun to use for the children and when we have our friends around in the evening.

The folding sliding doors make the biggest difference - we wonder why we didn't have them fitted sooner!

The Hinkley Family, Surrey



Functionality

"The quality of being suited to serve a purpose well"

Our doors are so easy to use and very practical for every day use.

> Transform the way you interact with your home, by choosing to install a bi-fold door.

Blend the outside with the inside. and enjoy the benefits it brings.

> *For illustration purposes we have used the AA72 aluminium door system

Shootbolts

Inward & outward opening options

Security hinges

Gaskets finger safe gaskets

ln-line <u>out</u> of sight track

Low threshold

Shootbolts

Easy to operate

Roller/hinge coller smoothly operate: within the track

Outlet Water escap

Frames Trickle vent

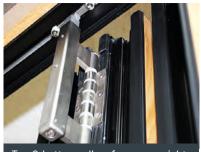
Glazing

Robust hardware

Handles

Structurally strong

Steel wheels



Top & bottom rollers for even weight distribution and smooth operation



Robust hardware using our own 'Fold N Slide' hardware range



Pull handle(s), to enable ease of operation and easy closing



for when the doors are in use



safe aaskets

Security and integrity of our doors have been tested

to destruction in UKAS approved testing laboratories.

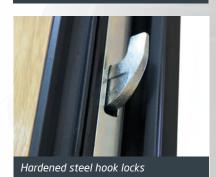
Encapsulated running gear within the track and hidden hinge fixings

During these tests our doors were hammered, rammed, pounded, pulled, pushed, lifted and crow barred by forces that equaled a 20 stone man trying to force entry.

All our running gear is also fully encapsulated within the track so that the door cannot be lifted off its track. This makes it resistant to attack from potential intruders.



- Encapsulated running gear within the track, preventing it from being attacked
- Passed tests equivalent to a twenty stone man trying to force entry
- 5 point multi-locking, with 'Secured by Design' (SBD) anti-snap cylinders
- Hardened steel hook locks & dead bolts
- Top and bottom shoot bolts, locate directly into both the top & bottom track
- Internally glazed for all systems (option to upgrade to laminated glass)
- High security hinges to prevent the pins from being removed and the hinge being forced from the door
- Tongue & groove (interlocking) door panels to prevent lever opening
- Document Q, Security Dwellings PAS 24:2012. Q72 & Q68 options



High security hinges, non face fixed.



Top and bottom shoot bolts, locate directly into both top & bottom track



Security cylinder locking, anti-snap, antibump, anti-pick, anti-drill & anti tamper



Tongue and groove (interlocking) door panels to prevent lever opening

Meather Dicoi

Our system has been tested at a UKAS accredited testing station and passed the PAS23 weather test to extreme weather conditions. Our HD82 system has also been Independently tested in accordance with USA hurricane standards upwards of 4000 Pascal's (Pa)

Weatherproofing is a main concern when it comes to door design.

Most systems on the market are weather tight, with high performance rubber seals and brush seals. However, there are some systems that have little or no seals at all.

One crude but easy test is to close a folding door onto a sheet of paper and try to pull the paper out. If it pulls out easily there is not a watertight compression on the seals.



'Laboratory' tests for water ingress, wind resistance and air permeability



High performance rubber seals and brush seals

PVC Nitrile (synthetic rubber) gaskets, are fitted as standard and used to seal the double glazed units into the panels and protect the door from water ingress. There are also PVC Nitrile seals between each panel to **prevent water**, wind and **noise** from entering the property. The **main properties of PVC Nitrile** are its **outstanding heat**, **acoustic** and **thermal resistances**.

We use **2 rubber PVC Nitrile seals** on each side of each panel and high **performance seals** on the top and bottom of the panel.

Our HD82 system (available USA only) achieves the demanding USA hurricane Miami Dade Building Code Compliance, achieving the highest ever pass rate for a UK folding sliding door, reaching 5160 pascals, equal to a 204mph wind.

efficiency

All of our systems have been **thermally simulated** to indicate the **true thermal value**, helping you choose the right option for your property and helping you save money on your fuel bills

> **TIMBER,** U Value (W/m2k) of complete unit: 1.09 - 1.59 Timber is the most thermally efficient material used in the glazing industry

ALUMINIUM, U Value (W/m2k) of complete unit: 1.42 - 1.8 All aluminium profiles in our systems include a **thermal break** for greater thermal efficiency

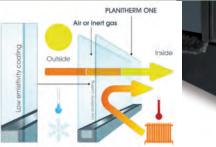
ALUMINIUM/TIMBER, U Value (W/m2k) of complete unit: 1.52 - 1.8 Solid timber with **thermally broken** aluminium profiles for combined thermal efficiency

> GLASS, U Value (W/m2k) of complete unit: 1.37 - 1.79 **Triple glazed** as standard for greater thermal efficiency.

PVCu. U Value (W/m2k) of complete unit: 1.24 - 1.77 We use the VEKA Matrix profile, one of the best on the market today

All of our systems are **double glazed*** **with Low-E glass as standard** (*AG65 triple qlazed), have been tested for water ingress & air permeability and are **CE compliant**. Increased thermal efficiency can be achieved by upgrading your glass choice (emissivity options of 1%, 3%, 5% & 10%) or to triple glazed units with Krypton gas, please ask for further details.

- Weather tested to over 300 pascals
- Thermally Broken aluminium as standard
- Tested for water ingress and air permeability
- High performance rubber seals and brush seals
- Double or triple glazed with Low-E glass
- All systems CE compliant





cold days when heating is needed. It is also helpful during hot days when it is loss through transfer. important to keep the

A low U-value is useful during Thermally broken aluminium sections and thermally broken

U-Values

The thermal rating of a window or door is measured in U-Values, the lower the U Value the better the rating.



Many companies will give you a U-Value based on the centre pane value or the U-Value of the glass (better than 'A' rated). This value will always be lower than the actual value of the complete window or door.

All our U-Value calculations are based on the whole door which is frame plus glass.

complete PEACE of mind















Warranty

25 Year product warranty Your structural integrity of your door is covered for Shape Retention, Impact Strength Retention and Joint Strength when taken with our Installation option

10 Year manufacturers warranty In addition to your dealers standard warranty, The Folding Sliding Door Company will guarantee its product for 10 years

5 Year Laminated glass warranty (10 Year Insulated glass warranty)

10 Year insurance backed warranty Deposit indemnity insurance is automatically included at no extra cost, in the unlikely event that FSDC cannot honour the original agreement, then a 10 year warranty is fully covered by HomePro Insurance

£1000 security warranty In the unlikely event of a break-in succeeding through failure of our products, we will pay the cost (up to £500) of replacing or repairing the forced door, and pay you £500 towards any inconvenience caused

14 Day Money Back Guarantee No quibble

A pdf containing full terms & conditions can be downloaded from our website by following; https://www.foldingslidingdoors.com/ downloads/terms-and-conditions/FSD_Global_A_ TO_D_Warranty_2020.pdf

Environmental commitment

All timber used in the manufacture of our doors are MTCC (Malaysian Timber Certification Council) certified and traceable back to a sustainable managed forests.

As a manufacturer that creates a lot of waste, we feel that is our moral responsibility to recycle all of our waste, that is why we are committed to a waste management system. All of our factory has be fitted out with sodium lighting that uses approximately 10% of the electricity that a florescent light uses and produces more light.

We reuse and recycle nearly all of our waste, recycling aluminium and PVCu/vinyl through a recycling agent, and recycling our timber waste to fuel heaters to heat the factory through the use of a briquette machine.

















Accreditations

CE Compliant BS EN 14351-1: 2006

Thermal, watertightness, wind resistance, air permeability

Trustmark Government endorsed standards,

Quality of work, trading practices and customer satisfaction

FairTrades Symbolises peace of mind for the customer as well as taking the worry out of finding a reputable business

The Guild Of Master Craftsmen

Represents skill, integrity, quality and service

FENSA Registered To ensure the Building Regulations and thermal performance standards are consistently maintained

UK Building Regulations Adhering to Part B, F, L, M, N

Approved Document Q, Security in dwellings*

Covers the standards for windows to resist physical attack by a burglar (sufficiently robust & fitted with appropriate hardware).

Secured By Design (SBD)** Nationally recognised police initiative scheme, PAS023 wind & water, PAS024 security

ISO 9001:2015 Quality Management Systems

* Applicable to certain AA72 configurations only ** Pending approval

International Accreditations AAMA Certified Florida Building Code Approved (FL16291) NAMI Certified

NFRC (Pending Approval)



All our timber systems are expertly crafted by our fully trained staff, and all our timber profiles are manufactured using engineered hardwood for extra strength and to reduce expansion and warping.

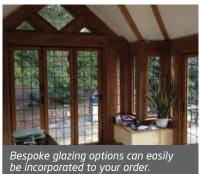
Engineered timber is, quite simply, a timber profile which consists of more than one layer. By placing (using heat, pressure & adhesive) each layer so that the grain runs perpendicularly it becomes virtually impossible for the timber to swell or shrink with changes in humidity and so it dramatically increases the stability. Improved strength and sound insulation is also achieved.



Manufactured using engineered hardwood timbers (Oak or Eucalyptus).



Anti-rot and anti-fungal treated with a low maintenance spray finish.



- Engineered hardwood profiles to reduce expansion and warping
- Anti-rot & anti-fungal treated frames
- Factory sprayed with long life, low maintenance finishes
- Environmentally sourced timber from sustainable forests



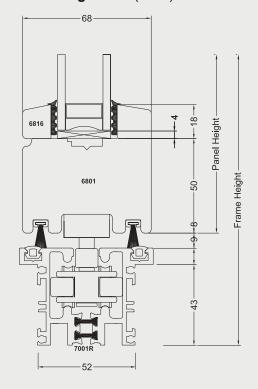
The timber frames are dipped into an anti-rot, and anti-fungal treatment to protect the frames from both the harsh rays of the sun and water ingress.

They are then finished to your specification using either a natural stain or a RAL colour of your choice, or if preferred we can provide the doors unfinished so you can paint or stain to your desired finish.

Specification - Wood (Timber EW68)

Specification wood (11111	Del ellos,			
Frame width:	68mm			
Frame thickness:	68mm			
Maximum opening width:	15000mm			
Maximum opening height:	3000mm			
Panel height range (min/max):	750mm - 2884mm			
Panel width range (min/max):	440mm - 1000mm			
Material:	European Oak / Red Wood			
Standard colour: Unfinished natural timber				
Optional colours:	colours: Any RAL colour or natural stain			
U Value (W/m2k) complete unit:	1.09 - 1.59			
Guarantee (Product):	25 years			
Guarantee (Manufacturers):	10 years			
Anti-fungal treated:	✓			
Anti-rot treated:	V			
Laminated timber (reduces expansi	ion / warping):			
Glass units, standard (optional):	24mm double glazed, low-E			
tem	pered (triple glazed or laminated)			

Profile drawing - Timber (EW68)



70mmaluminium

The 70mm aluminium system offers a modern look coupled with strength and durability



colour, special

finish & glazing

Minimum maintenance required to keep it looking great, making the 70mm aluminium bi-fold door our most popular system



Thermally broken aluminium frame, meaning no transfer of temperature



Heavy duty panel cleats for strength and durability (two per corner)



THERMALLY BROKEN

STRONG AND **EXTREMELY DURABLE**





Aluminium -Ideal for larger openings and commercial properties.

• Thermally broken for greater thermal efficiency

• Heavy-duty cleats for strength and durability

• Hard wearing material & finish

• Resistant to scratching and denting (1.75mm wall)

• Contemporary appearance • No condensation

• Any RAL or Dual colour option

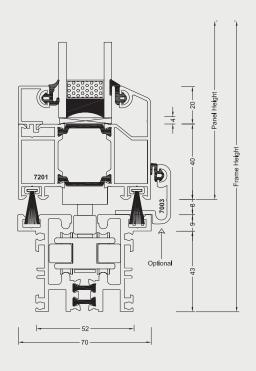
 Approved Document Q, Security -Dwellings PAS 24:2012* (New Build compliant) Selected configurations only, enquire for further details

Specification - 70mm Aluminium (AA72)

Frame width:	60mm
Frame thickness:	70mm
Maximum opening width:	15000mm
Maximum opening height:	4000mm
Panel height range (min/max):	800mm - 3884mm
Panel width range (min/max):	440mm - 1100mm
Material:	Aluminium
Standard colour:	White (RAL 9016)
Optional colours:	Any RAL colour / dual colour
U Value (W/m2k) complete unit:	1.42 - 1.83
Guarantee (Product):	25 years
Guarantee (Manufacturers):	10 years
Aluminium thickness:	1.75mm
Glass units, standard (optional):	28mm double glazed, low-E

tempered (triple glazed or laminated)

Profile drawing - 70mm Aluminium (AA72)



45mmaluminium

This system offers slim sight lines and a smaller stacking space, ideal for internal solutions



The 45mm aluminium system, ideal for internal room dividers, large openings, commercial properties or where UK building regulations are not required (Oct 2010).





It offers a modern look, coupled with INTERNAL strength and durability and requires minimum maintenance to keep its looks.



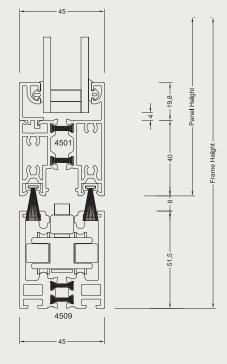
- Modern looking profiles
- Thermally broken for greater thermal efficiency have to be Krypton filled to achieve a 1.8 u-value.
 - No condensation
- Resistant to scratching and denting (1.75mm wall)
 - Ideal for internal use

use only in the UK as it does not comply to the • Narrow sight lines new UK building regulations October 2010. It may meet the stringent guidelines set but will

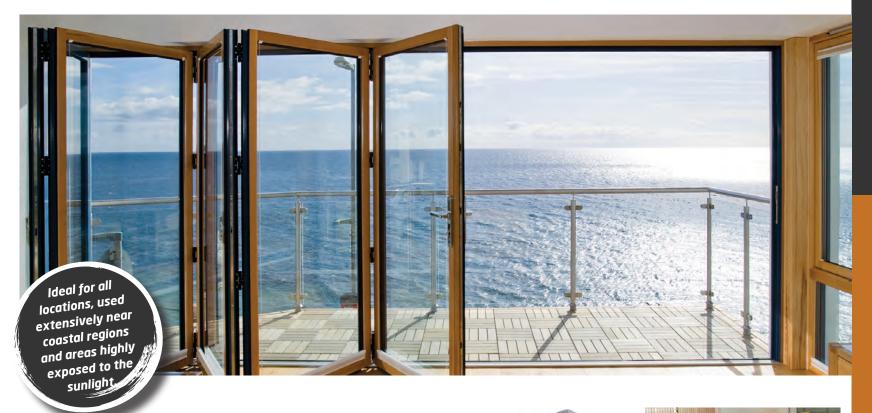
Specification - 45mm Aluminium (NT45)

Frame width:	60mm
Frame thickness:	45mm
Maximum opening width:	10000mm
Maximum opening height:	3000mm
Panel height range (min/max):	800mm - 2884mm
Panel width range (min/max):	440mm - 900mm
Material:	Aluminium
Standard colour:	White (RAL 9016)
Optional colours:	Any RAL colour / dual colour
U Value (W/m2k) complete unit:	1.42 - 1.83
Guarantee (Product):	25 years
Guarantee (Manufacturers):	10 years
Aluminium thickness:	1.75mm
Glass units, standard (optional):	20mm double glazed low-E
	tempered (laminated)

Profile drawing - 45mm Aluminium (NT45)



aluminium & timber



By bringing both our timber and aluminium systems together, we have created the Ali-Clad folding sliding door, an aluminium system clad internally with hardwood solid timber.



Aluminium to the outside, solid hardwood (Oak) timber to the inside

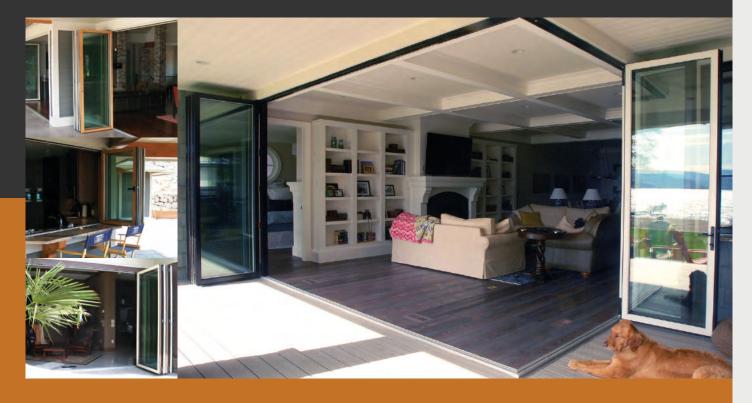


70mm
THERMALLY
BROKEN
ALUMINIUM
AND
TIMBER

It offers a strong,
durable and
maintenance free finish
outside while still
providing the warmth
and character that
timber brings inside.

THE
BEST
OF
BOTH
WORLDS

- Thermally broken poly-powder coated aluminium frame
- Thermally efficient (thermally broken track and frame)
- Timber can be easily changed or removed for painting
- Choice of Oak or Eucalyptus solid hardwood timber



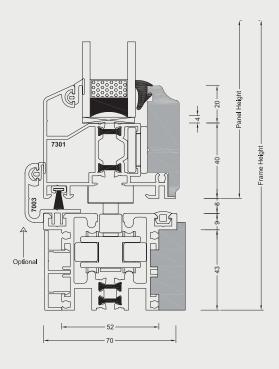
- Discreetly locked on timber profiles
- Thicker than standard aluminium walls for greater strength
- Water trap and outlet to prevent water ingress
- No nailed on glazing beads
- Dual colour, RAL coated frame & spray finished (or untreated) timber
- Timber anti-rot and anti-fungal treated

Specification - 70mm Aluminium / Timber (AW73)

openinearion / onimi	riidiiiii ilaiii riiiibci (riiii b)
Frame width:	60mm
Frame thickness:	70mm
Maximum opening width:	15000mm
Maximum opening height:	4000mm
Panel height range (min/max):	800mm - 3884mm
Panel width range (min/max):	450mm - 1100mm
Material:	Aluminium / Hardwood timber
Standard colour:	White (RAL 9016) / unfinished timber
Optional colours:	Any RAL colour or natural stain
U Value (W/m2k) complete un	it: 1.52 - 1.81
Guarantee (Product):	25 years
Guarantee (Manufacturers):	10 years
Aluminium thickness:	1.75mm
Anti-fungal & anti-rot treated	d: 🗸
Solid timber cladding:	✓
Glass units, standard (optiona	l): 28mm double glazed, low-E
	*

tempered (triple glazed or laminated)

Profile drawing - Aluminium / Timber (AW73)



70mm PVCu



... matching your existing PVCu windows with our PVCu bi-fold door is easy!

Developed by The Folding Sliding Door Company in 2003 this 70mm system is constructed from aluminium reinforced PVCu profile.

We use only the finest profiles available with attributes for high in strength and having fantastic thermal values.







- CE & CPD compliant
- Manufactured to the highest standards
- BS6375 weather performance
- Cost effective solution





Bespoke Design Service

The Folding Sliding Door Company

offer a free bespoke design service

to assist homeowners and self-builders to find the correct specification for each of our systems

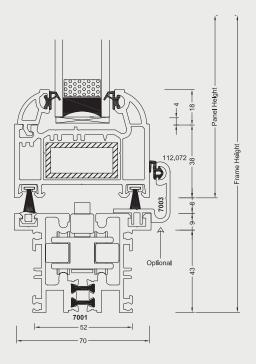


- Veka matrix profile
- High thermal efficiency
- Narrow sight lines
- No face fixed hardware
- Flush track
- Fully inline system
- Durable

Specification - PVCu (PV71)

	,		
Frame width:	70mm		
Frame thickness:	70mm		
Maximum opening width:	8000mm		
Maximum opening height:	2400mm		
Panel height range (min/max):	800mm - 2284mm		
Panel width range (min/max):	n/max): 400mm - 800mm		
Material:	Material: PVC		
Standard colour:	ard colour: White PVCu VEKA Matrix profile		
Optional colours (laminated): Golden Oak / White, Rosewood / White			
Golden Oak / Go	olden Oak, Rosewood / Rosewood		
U Value (W/m2k) complete unit:	1.24 - 1.77		
Guarantee (Product):	25 years		
Guarantee (Manufacturers): 10 yea			
Profile Thickness:	3mm		
Glass units, standard (optional):	28mm double glazed, low-E		
tem	pered (triple glazed or laminated)		

Profile drawing - PVCu (PV71)



glass/aluminium

FLUSH GLAZED,

frameless glass bi-fold with **aluminium** (AG65)*
*reversible design

RAL colour flush glazing and frame

A unique architectural designed, UK manufactured all glass wall folding sliding door.
Thermally efficient, triple glazed, argon gas filled, bi-fold door incorporating open in or open out, stacking left or stacking right, glazed in or glazed out configurations, with maximum security and integrity with no compromises



Silk-screen printed glazing and powder coated aluminium, all to your specification

- Engineered from 3 layers of high impact insulated glass
 - Reversible design, flush glazing internal or external
- Choice of screen printed coloured glass & coated frames
- Maximum security and integrity with no compromises
 - Suitable for residential & commercial applications





Reflection illustrating the frame, gasket seal and glass door



Exterior detail illustrating security satin nickel hinge option

The AG65 glass wall offers an ultra modern contemporary appearance

Powder coated thermally broken aluminium frames for structural stability and strength blended with a unique designed glass retaining system ensuring that no glazing beads are required and that the structural integrity of the glass panels remain intact in all opening situations.

The design of the system also ensures the glazing chambers are fully ventilated thus ensuring longevity of the triple glazed units.

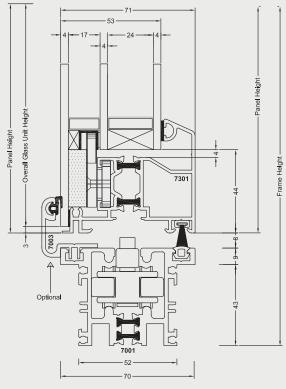


Please note; The AG65 has been updated since this publication, see website for latest specification (https://www.foldingslidingdoors.com/products/ bifold-doors/glass2edge/ag65)

Specification - Glass (Glass/Aluminium AG65)

	,
Frame width:	60mm
Frame thickness:	70mm
Maximum opening width:	15000mm
Maximum opening height:	3000mm
Panel height range (min/max):	750mm - 2884mm
Panel width range (min/max):	440mm - 1000mm
Material Door panels: Glas	s outer* / Aluminium inner* reversible
Material Outer Frame:	Aluminium
Standard colour:	Glass / RAL
Optional colours:	Glass tint or clear / RAL colour
U Value (W/m2k) of complete	unit: 1.37 - 1.79
Guarantee (product):	25 years
Guarantee (manufacturers):	10 years
Aluminium Thickness:	1.75mm
Glass units, standard (optional): 52mm triple glazed
	tempered (laminated)

Profile drawing - Glass/Aluminium (AG65)





Coming soon, the **WG range** will be a combination of classic meets new, **contemporary flush glass finish** combined with **hardwood timber**. **Open in**, **open out** and totally **reversible**, double glazed and **triple glazed options** will be available **achieving fantastic U-values!** Check our website for further details and updates.



The GG65 is an all glass thermally insulated flush glazed system (available in bi-folds, doors & windows). Open in, open out and triple glazed, achieving fantastic U-values. Available NOW - Check website for details. Coming soon, the ultra slim GG55 range. Check our website for further details and updates.

finishes &

A folding sliding door can be factory sprayed, powder coated or anodised to accommodate all tastes. There are hundreds of colours to choose from, whether your choice is timber, aluminium or aluminium & timber clad, we can coat it to your desired finish.

Aluminium & Aluminium-Timber clad **Powder coating** All of our aluminium products are powder coated which exceeds the current industry standard.

There are hundreds of RAL colours that you can choose from. Our powder coatings have a life expectancy of up to 25 years and are maintenance free.

To choose your colour accurately and to get a more precise idea of what the colour looks like, it is advised that you obtain a printed RAL colour chart from your local decorators' merchant.

Anodised / special finishes

Please enquire direct with any special requests.

Timber

Translucent coatings & bespoke colours

All of our timber products are factory sprayed as standard with the highest quality coatings on the market. Choose a natural stain to enhance your choice of woodgrain or choose any RAL paint reference to match an existing building project or existing windows & doors, or if you prefer left natural, the choice is yours.

> Our factory spray coatings are applied to the timber in three coats at 250 microns per coat, this is comparable with up to 15 coats of brush-applied paint.

> > Our factory spray coatings are low maintenance and have a very long life span, Up to 10 years before requiring first maintenance.



RAL beading with satin nickel hardware.



architectural surroundings.



Commercial & corporate

All our doors are hard wearing and are perfect for both domestic and commercial use. Make a statement with your choice of colour or finish or simply choose to be easily recognised and match your corporate colours.

> These examples have been reproduced in print to can be found at http://www.teknos.co.uk

Please note, because wood is a natural material. surface texture and shade may vary slightly

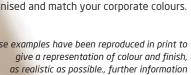
OAK - Teknos colour options



EUCALYPTUS - Teknos colour options











OUR STANDARDS ARE HIGH

Double glazed, argon filled, Low-E coated toughened (tempered) glass, 28mm constructed units fitted with Super Spacer® Bars

4mm toughened glass outside, 20mm cavity and 4mm toughened Low-E glass inside.

Low-E (K) coating on the inside, gives the glass better thermal properties and allows most natural light to enter freely but reflects a significant portion of short-wave heat energy. In summer, long-wave heat energy radiating from objects is reflected back outside, lowering cooling cost. In winter, internal longwave heat energy is reflected back inside, lowering heating costs.

Toughened glass is a safety glass, shatters into small pieces, is about 4 times stronger than standard glass, is resistance to thermal stress and impact resistance.

Argon, has a 34% lower thermal conductivity than air.

Super Spacer® bars

Standard windows use a highly conductive metal spacer bar to hold the two panes of glass apart, which sucks heat from inside to the outside. Super Spacer® is a no-metal warm edge, pre-desiccated, structural foam spacer system which allows for expansion and contraction (a major cause of fractures in conventional sealed units).

We offer a huge selection of glass, each with its own unique thermal U-Value properties, some specific to your door choice, our sales team can readily advise.

An **important choice** to make when purchasing your door is what **type of glass** to put in them. **Glass** has a **significant effect** on the heat your house loses at night, **the heat it gains** during the day and **noise levels** from outside. Glass helps to determine the level of **comfort**, **security** and **privacy in your home**.

UPGRADES

Triple-glazed units, low-e coated toughened glass

For increased thermal & acoustic properties, as well as increasing security. Our triple glazing units use Planitherm One 4mm toughened glass outside, 8mm cavity, 4mm toughened, 8mm cavity, 4mm toughened Low-E glass on the inside.

Laminated Glass

Laminate resists penetration - glass may break but the plastic inner layer retains overall integrity and continues to act as a barrier.

(1) Protects against break-ins by preventing or slowing down burglary attempts.

(2) Withstands repeated blows from heavy objects such as bricks, hammers, crowbars and similar hand held heavy objects. Depending on the extent of the attack, the product remains integral and protects the premises adequately and limits penetration whilst awaiting replacement.

Krypton Gas Standard in some instances, but also available as an upgrade, enquire for details.

OPTIONS

Georgian Bar (Internal), applied internally to glazing

Placed between two panes of glass achieving a Georgian window style, available in different designs, sizes and colours

- This has the benefit of larger surface glass areas for cleaning
- Designs Horizontal, Traditional Georgian Grid or Bespoke
- Colours White, Rosewood, Black, Grey, Cream & Light oak

Unglazed door option Please be aware that this option does not come with a DECLARATION OF PERFORMANCE' certificate. We offer this option as we would to trade customers. Suitable for supply only, to be glazed by third party.





Illustration of a triple glazed unit



Laminated glass, retains the overall

OPTIONS continued

Transoms / Mullions



The Transom is built into the panel at your indicated measurement, from the bottom of the panel to the centre of the transom.

Mullions are vertical glazing bars that match the profile of the door. It divides the glass into two separate units, a unit to the left and a unit to the right of each door panel. Mullions are 80mm wide for Aluminium/PVCu and 60mm wide for timber doors.

The Mullion is built into the panel at your indicated measurement, from the left of the panel to the centre of the mullion.

DEEP BOTTOM RAIL (timber option ONLY)

Option ONLY available for Timber door sets. Set within the door frame, we can add increments of 68mm deep timber bar(s) to increase the bottom rail. Used for decorative/aesthetic purposes, to match interior skirting etc.





Georgian bar, available in 18mm and 25mm bar widths.

Standard

configurations

STACKING How will your doors stack when in use? Where will you have most room?

A bi-fold door can accommodate all tastes, applications and building requirements. There are over 100 opening styles, including: inward opening, outward opening, stacking to the left, stacking to the right and stacking both ways. Opening configurations ranging from 2 panels one way to 7 panels both ways.

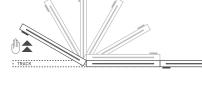
Remember, this is only a general selection of what is available, for options not illustrated / inclusion of static panels etc please contact our planners who will greatly assist.

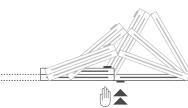
























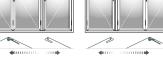






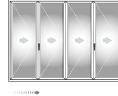


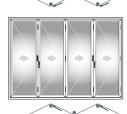


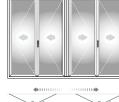






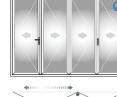


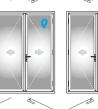


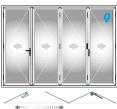


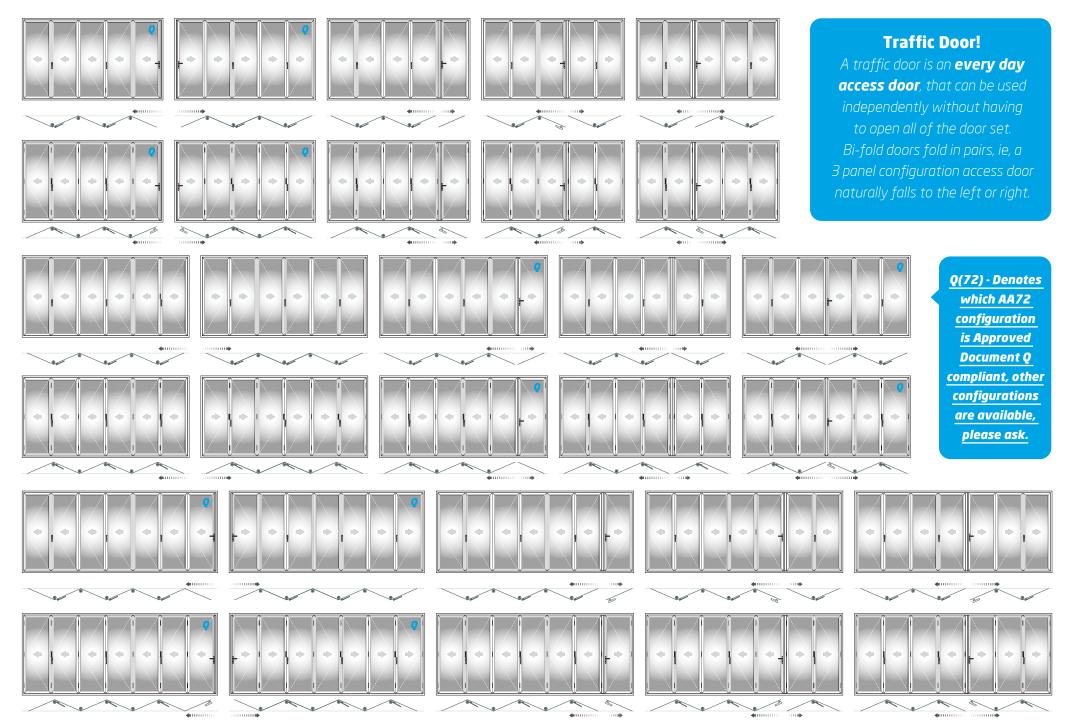












Tracks & rollers

Be cautious when choosing your bi-fold door system, as the track plays a vital part in the security of your door. If an intruder can get access to the track, they have easy access to your home with the simple lift of a crow bar. We utilise our own hardware brand (Fold'N'Slide) which is uniquely designed, independently tested and accredited. All our rollers are fully encapsulated within the track.

... all our door sets come with the same ergonomically designed heavy duty rollers.

Fitted and located to both the top and bottom of the door, integral to the track, the rollers distribute the weight evenly. They incorporate a hinge and are fitted to join each pair of sliding door panels together, with an average of 200kg per door set the steel wheels make the door glide easily and effortlessly, while not wearing the track.

- Sealed bearings for maintenance free use
- Top hanging, bottom rolling (or both) for ease of operation
- Fully adjustable for optimum performance
- Aesthetically pleasing, robust, durable and stable roller system
- Not prone to attack from intruders as the roller is hidden within the track
- Available in black, white or satin nickle as standard
- Stainless steel option recommended for coastal regions (within 5 miles of coast)

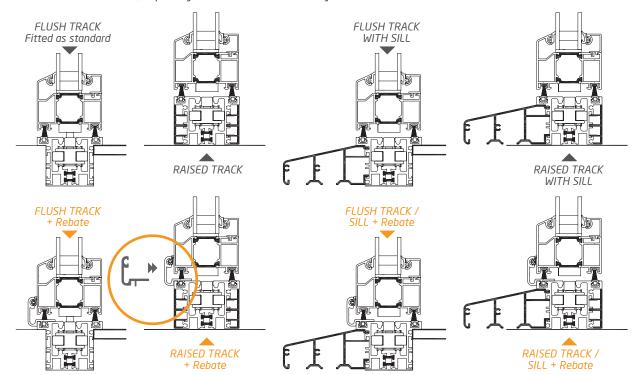


Bottom track Options



We manufacture an inline out of sight track system, this track system is strong and secure, and all running gear is concealed (whichever option you choose) and is resistant to attack from potential intruders, we offer both inward and outward opening options. Our flush track option is also water resistant, many other systems do not offer these options.

There are **threshold details to suit all applications**, some people prefer a step on the inside and outside, some prefer a step on the outside only. But for the many, they prefer **flush threshold** that blends the **inside floor with the outside floor**, especially those with children, elderly or someone in a wheel chair.



TRACK STYLES

FLUSH TRACK (AS STANDARD)

This options gives you a **flush floor level** from the inside of the property to the outside of the property.

- No trip hazard (only 8mm bevelled upstand)
- Water resistant (If area is prone to water pooling many people sink an external drain to flow water away from the doors)
- Strong, a car can run over it to gain access to a garage
- Ideal for internal use with no trip hazard
- Colour options; anodised silver, bronze or black

RAISED TRACK

This options does not give you a flush floor level from the inside of the property to the outside of the property. The track itself is the same as the flush option, only it is not sank under the floor level on installation.

FLUSH TRACK WITH SILL

This option offers a step down out of your property with no trip hazard, and with a sill to drain way from the doors.

Sill projection 90mm

RAISED TRACK WITH SILL

This option offers a step down out of your property, with a sill to drain way from the doors.

Sill projection 90mm

BOTTOM TRACK REBATE (OPTION)

For added weather proofing properties. Advised for areas subject to adverse weather conditions, such as coastal areas.

- Fitted to the bottom track (externally for inward opening, internally for outward opening), an aluminium finished clip is located to bridge the bottom pile seal to give increased weather proofing properties to your door set.
- Finished to the same colour as your chosen frame.

Choice of Hardware



Lever/lever handle (internal shot) finished in satin nickel



Lever/flat handle option for reduced <u>stacking</u> space



Pull handle, to assist the locking into position of the bi-fold door

Lever Handle

Fitted to the main access door, an aesthetically pleasing and durable locking door handle ergonomically designed and engineered. You can choose a lever/lever handle or lever/flat handle option, the latter reduces the stacking widths of the doors. Each handle set comes complete with 3x keys.

Flat Handle

The primary use is to operate the shootbolt mechanism, a simple twist of the handle locates the shootbolts into position within the top & bottom track securing the door into position. All door systems are supplied with flat handles.

• Additional flat handles can be purchased to be externally fitted

Pull Handle

All outward opening door systems are supplied with the correct number of pull handles fitted to your door. Located internally to assist the locking into position of the bi-fold door when operating the flat handle.

Colour options for handles (lever/flat/pull):

Available in black, white, gold, chrome or satin nickel as standard, Stainless steel (recommended for coastal regions) as an upgrade.

Butt Hinges

All our door sets are fitted with these extremely strong and durable hinges black, white or satin nickel as standard).

The security hinges are fitted within the frames interlocking tongue and groove profile, making it impossible for intruders to attack the hinge.

- Heavy duty security folding door butt hinges
- Security is provided via the secret grub screw (non visible)
- Stainless steel option recommended for coastal regions

Further information on hardware can be found on our website: http://http://fsdc.global features/hardware

The Folding Sliding Door Company are constantly improving our products therefore reserve the right to update our hardware range.



coastal regions



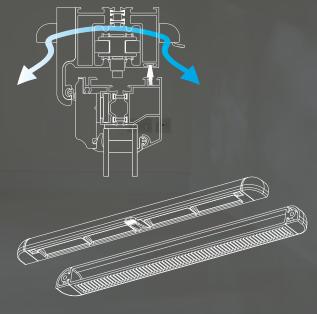
VENTILATION

Trickle Vent(s) option

Do you satisfy Part F Building regulations, with your chosen option? IT IS YOUR RESPONSIBILITY, SO PLEASE CHECK http://www.planningportal.gov.uk

Trickle vents are fitted to the top track and allow air flow. Each trickle vent supplies 2500mm2 equivalent area models for compliance with approved Document F 2006

- Robust smooth slim and elegant design
- Positive open and close action
- Fitted with Integral flyscreen in external hood.
- Finished in either white, black or brown



Company overview	FSDC	Security	FSDC	
Manufactured in the UK		Encapsulated running gear		
You are buying DIRECT from a specialist manufacturer (we ONLY manufacture folding sliding doors)	✓	Hardened steel hook locks		
Dedicated nationwide delivery fleet	V	Dead bolts	~	
Company formed in 2001, over 15 years trading (residential & commercial customers)	V	Top and bottom shoot bolts	✓	
Quick Turn-a-Round (delivery from 5 working days)	~	Internally glazed	~	
		Security hinges (none of which are face fixed to the door)	✓	
Warranty		Tongue and groove interlocking panels	~	
25 Year product warranty (Your structural integrity of your door is covered for Shape Retention,		Laminated glass option	0	
Impact Strength Retention and Joint Strength when taken with our Installation option)	~	Security tested to a PASO24 (equivalent) level	~	
10 Year manufacturers warranty (in addition to your dealers standard warranty,				
The Folding Sliding Door Company will guarantee its product for 10 years)	✓	Accreditations		
5 Year Laminated glass warranty	~	CE Compliant BS EN 14351-1: 2006 (thermal, watertightness, wind resistance, air permeability)		
10 Year Insulated glass warranty	✓	Trustmark (Government endorsed standards, Quality of work, trading practices and customer satisfaction)		
10 Year insurance backed warranty (Deposit indemnity insurance is automatically included at no extra cost, in the unlikely	,	FairTrades (symbolises peace of mind for the customer as well as taking the worry out of finding a reputable business)		
event that FSDC cannot honour the original agreement, then a 10 year warranty is fully covered by HomePro Insurance)	~	The Guild Of Master Craftsmen (represents skill, integrity, quality and service)	~	
£1000 security warranty (In the unlikely event of a break-in succeeding through failure of our products, we will pay the		FENSA Registered (To ensure the Building Regulations and thermal performance standards are consistently maintained)	~	
cost (up to £500) of replacing or repairing the forced door, and pay you £500 towards any inconvenience caused	✓	UK Building Regulations (adhering to Part B, F, L, M, N)	V	
14 Day Money Back Guarantee (No quibble)	V	PAS 24 - Enhanced security performance requirements (Secure By Design)	~	
		ISO 9001:2008 (Quality Management Systems)	~	
Functionality		Document Q (New Build) compliant (Q72 Aluminium system only, further details on application)	~	
Child friendly	~	International Accreditations		
Finger safe gaskets	V	AAMA Certified		
Low threshold (zero trip hazard)	~	Florida Building Code Approved (FL16291)	~	
Easy to operate (effortlessly smooth)	V	NAMI (National Accreditation & Management Institute) Certified	V	
Slim flat handles (for reduced door stacking)	V	NFRC (National Fenestration Rating Council) Approved	Pending	
Structurally strong (built to last)	V		Ü	
In-line system (Inward & outward opening options, offering a practical functionality, to your living space & home)	~	Environmental		
		Malaysian Timber Certification Council (MTCC), Environmentally sourced from sustainable forests	✓	
Customer Support		Recycled aluminium / PVCu/vinyl	~	
UK Showrooms	~	Recycled timber (converted to briquettes and used to heat the factory)	V	
Technical support	V	Lighting (factory fitted, 90% more efficient than florescent)		
Dedicated nationwide delivery fleet	~	Waste Management System		
National Installation Service	V			
Supply only / self build option	~	Materials - product overview		
Installation tutorials (online videos)	✓	Timber (70mm, engineered hardwood for strength & integrity)	V	
Online shop facility	~	Aluminium (45mm) Internal Doors for UK, external use USA/others	~	
Brochure request (web download)	V	Aluminium (70mm) External Doors	~	
Brochure request (nos dominate)		Ali-Clad (70mm Aluminium/Timber)		
Instant live web chat (within office hours)	V	PVCu (70mm vinyl)	~	
		Glass, (70mm Triple Glazed Doors Glass/Aluminium)	~	
Thermal Efficiency		Glass, (70mm Double /Triple Glazed Doors Glass/Timber)	V	
	00 pascals	Glass, (45mm Triple Glazed Doors Glass/Glass)	~	
Thermally Broken aluminium as standard	~			
Tested for water ingress and air permeability	V	Configurations - 127 Door opening options available		
High performance rubber seals and brush seals	V	Inward Opening / Outward Opening	٥	
		Left folding-stacking / Right folding-stacking	0	
38 FSDC Global		Left & Right folding-stacking both ways	٥	

Glass		Flat handle	
Double-glazed glass units (standard)	V	Ergonomically engineered to fit all major modern door bolt locking systems	
Triple-glazed glass units (optional)	•	Non-handed allowing them to be used as either a left or right hand handle	
Low-E coated glass (standard)	✓	Colour/finish option available in:	White / Black / Gold / Chrome / Satin Nickel / Stainless Steel
Tempered glass (optional)	٥	Supplied with spindles and 2 sets of screws (attached to doors)	V
Laminated glass (optional)	0	Technical Information;	
Internally glazed/beaded (standard)	✓	Corrosion resistance:	BS EN 1670 - grade 5 (100 Hrs Salt Spray)
Super Spacer (optional)	•	Handle/Backplate:	Zinc Alloy BS1004A or aluminium A360
Argon gas filled (optional)	•	Spindle:	Steel C1008, Zinc plated and yellow passivated
Krypton gas filled (optional)	٥	Powder Coating (minimum thickness):	White and Black (60 microns)
		PVD/Chrome Coating (multiple layer plating process):	Gold / Chrome
Tracks & Rollers			
In-line out of sight track system	✓	Pull Handle	
Flush track as standard	✓	Material;	Aluminium Alloy
Sill option track	•	Technical Information;	
Concealed running gear	✓	Powder Coating (minimum thickness):	White and Black (60 microns)
Top & Bottom rollers to distribute weight load	✓	PVD/Chrome Coating (multiple layer plating process):	Satin Nickel / Stainless Steel
Steel wheels (sealed bearings for maintenance free use)	✓		
		Butt hinges	
Finishes & Coatings		Heavy duty security folding door butt hinges	✓
Timber;		Security:	provided via the secret grub screw (non visible)
Malaysian Timber Certification Council (MTCC) Certified hardwood	timber 🗸	Colour/finish option available in;	White / Black / Satin Nickel / Stainless Steel
Red Wood (hardwood) option	٥	Technical Information;	
European Oak (hardwood) option	•	Hinge Body:	Zinc Alloy BS1004A
Anti-rot treated as standard	✓	Top/Bottom Bush:	Nylon 6
Anti-fungal treated as standard	✓	Pins Stainless Steel:	Steel
Engineered (Laminated), spliced, glued & pressure treated as sta	andard 🗸	Powder Coating (minimum thickness):	White, Black, Satin Nickel (60 microns)
Natural stain, factory sprayed 3 coats at 250 microns per coat	✓		
Low maintenance, life span of up to 10 years before require att	tention 🗸	Roller	
Aluminium;		Aesthetically pleasing and durable Roller System	✓
Powder coated, RAL colours (bespoke choice of colour)	0	Ergonomically designed heavy duty roller system	Steel wheels
Maintenance free, life expectancy of up to 25 years	✓	Sealed bearings, durable and stable construction	✓
PVCu / Vinyl;		Fully adjustable for optimum performance	✓
Aluminium reinforced VEKA Matrix profile as standard	✓	Colour/finish option available in:	White / Black / Satin Nickel / Stainless Steel
Maintenance free, life expectancy of up to 25 years	✓	Technical Information;	
		Roller Shaft/Carrier:	Aluminium A360
HARDWARE		Roller Wheels/Carriage:	Steel / Stainless Steel
Lever handle		Powder Coating (minimum thickness):	White, Black, Satin Nickel (60 microns)
Ergonomically designed to fit all major modern door bolt locking	systems 92mm Centres		
Non-handed allowing use as either a left or right hand handle	supplied with spring cassette	All information correct at time of going to press, August 2016	
Colour/finish option available in:	White / Black / Gold / Chrome / Satin Nickel / Stainless Steel		
Supplied with spindles and 2 sets of screws	to suit profiles 58-70mm	Key	
Technical Information;		Available (standard) 🗸	
Corrosion resistance:	BS EN 1670 - grade 5 (100 Hrs Salt Spray)	Choice / optional ❖	
Handle/Backplate	Zinc Alloy BS1004A or Aluminium A360	Not available x	
Spindle:	Steel C1008, Zinc plated and yellow passivated		

White and Black (60 microns)

Gold / Chrome / Satin Nickel

Powder Coating (minimum thickness):

PVD/Chrome Coating (multiple layer plating process):

Choose your

Installation



Self Build / DIY enthusiast OR Professionally fitted by the Folding Sliding Door Company

SELF **INSTALL**

The Folding Sliding Door Company understand that some people gain great satisfaction in accomplishing a task like this by themselves or maybe you have your own installation team as part of your home build project?

With 'Do it yourself' and 'Self build' being so popular over the last few years, we have made this option a relatively simple solution.

If you are considering this option, all of our door sets can be easily installed by following our online step by step instructions or by downloading a pdf step by step instructions, specific to your chosen door set, and if you get stuck, just give us a call and one of our technical assistants will be more that willing to advise.

Further information on fitting can be found on our website: http://fsdc.global/ installation/installation-instructions



INCREASE YOUR **WARRANTY TO 25 YEARS*** WHEN FITTED BY US



Or you can simply arrange for your installation to be undertaken by a specialist folding sliding door installer. Our fitting teams have had experience in fitting 1000's of folding sliding doors and are equipped to professionally complete the installation to the quality and high standards that you would expect first time. This option is best teamed (but not compulsory) with the site survey option as we are not responsible for door measurements supplied by the client.

- Leave it to a specialist. Your current builder may not be familiar or comfortable in fitting your new doors? Our fitting teams carry all health & safety paperwork ready for site.
- As the 'Kerb side delivery' option, we deliver your bespoke door set to site, but ONE week prior to Install. Then the week after on the agreed fit date our fitting team arrives on site to install the door set(s).

*Increase your warranty to 25 Years from the standard 10 years, when fitted by us!

Structural integrity of your door is covered for Shape Retention, Impact Strength Retention and joint Strength when taken with our Installation option.

SITE SURVEY Why not leave it to us!

You are about to create a large hole in your property and you want to ensure your job goes as smoothly as possible, with no hidden problems and with doors fitted correctly first time!

You can choose a 'Site Survey' as a self-build add-on option, but we do insist a 'Site Survey' is taken when selecting our 'Fitting Service'.

Customer Services will arrange a Site Surveyor to visit site at an agreed mutual time. They will then survey the prepared opening(s).

Our Site Surveyor will check;

- That it will satisfy all building regulations
- The structural integrity of the opening whether lintels are adequate etc
 - A sound fix can be made
- Chosen cill option(s) are correct etc

Once you have selected this option it is the responsibility of The Folding Sliding Door Company to remedy any unforeseen problem arising on site when installing your bi-fold door set, after report has been satisfied.





REMOVAL OF EXISTING DOORS

We offer a service that goes hand in hand with our Installation option, we will remove your existing doors. This option is ideal if you are taking our fitting service, you will then have the peace of mind that your property is fully secure all the time, because your property will not be without doors for any length of time.

Ideal if taking our Installation option.
Property will be fully secure at all times

Please note; we only remove your old doors, we do not remove from site. We also take due care when removing existing doors, but will not be responsible for cosmetic disturbances.

KERB SIDE DELIVERY Dedicated fleet of vehicles

We use our own dedicated fleet of vehicles to make deliveries. On ordering the doors we allocate a week commencing delivery date, nearer the time we issue a text message to confirm the exact day, then an hour before when en-route our driver will phone to check you are ready to accept delivery.



Please note, due to the extreme weight of the product our driver will require assistance on arrival to off-load your doors. You are required to have two able-bodied people to assist.

Please also advise of any obstructions.



criteria & how to

measure

How do you open that space in your home to incorporate a bi-fold door?

The first thing that you need is an opening to accommodate the door, the opening must be of sound structure to allow the bi-fold door to be installed correctly. The opening walls and floor must be constructed from structural timber, steel, brick, concrete or concrete block. Thermalite, cinder blocks or breeze blocks are not suitable to obtain a firm structural fixing.

The head of the opening must be constructed from steel, structural timber or concrete. Light metal lintels and timber sub-frames are not suitable to obtain a firm structural fixing.

The next step is to measure your opening please refer to the diagrams 'Self Builder information'.

Frame Width Measurement from wall to wall of the prepared opening, then minus a tolerance of 10-20mm

Frame Height Measured from the underside of the top support to the underside of the bottom track, then minus a tolerance of 10-20mm

Square Metre Area of the door; width x height equals the Sq/Mt of the door, weight is approximately 30kgs per Sq/Mt

- We recommend that you allow between 10mm to 20mm of tolerance between the opening structure and the door frame to allow ease of installation.
- When measuring it is advisable to use a spirit level to indicate the correct size of door you require. Note: Always use the smallest measurement
- Always include your chosen bottom track option in your measurements and remember to allow for floor finishes, tiles, carpet etc

Threshold When deciding the way that you would like your threshold to be situated, always make allowances in your measurement to accommodate the bottom track. Note: the frame height includes the bottom track.

Once you have your opening size, you need to decide which direction you would like your door to fold and if you would like it to fold to the left or to the right, inward or outward or both.

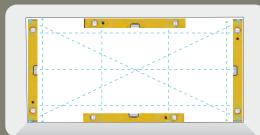
Folding sliding doors are available made to your measurements and can be up to 4M high and 15M wide. The maximum panel width being 1100mm. Depending on the system you require, please see system specification on the corresponding product page.

https://www.foldingslidingdoors.com/services/installation

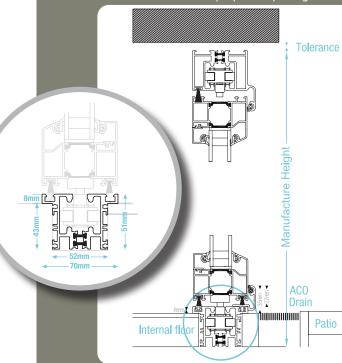
IF UNSURE ON MEASURING why not book a 'Site Survey' on 0345 64 64 646

HOW TO MEASURE Self builder information!

We manufacture precisely to your specification, SO PLEASE CHECK!



Measure the prepared opening



Frame height includes the bottom track

We fit the flush track as standard, please allow for the 43mm profile depth if choosing this option



Require a little help? Our fully trained sales staff can advise you on every aspect of your door, from choosing the right material, best cill choice, trickle ventilation, or simply the best configuration to compliment your installation. We also offer ...

Technical support, where we can liaise direct with your builder / architect on your behalf Installation tutorials (online videos / pdf downloads), ideal for supply only customers **Customer Care,** After sales, spares and servicing

Sales Enquiries / Customer Care

Tel: +44 (0) 345 64 64 646 Fax: 0845 644 6631

eMail: sales@fsdc.qlobal

CE COMPLIANT, Legal requirement

Since 1st July 2013 it is now mandatory in the UK for building products to comply with CE Marking requirements. All external windows and door sets will need CE Marking and it is the responsibility of installers, manufacturers and suppliers to ensure that all products conform.

How could this effect me?

- Your home insurance may be invalid if you cannot prove CE Declaration
- Fensa will require CE Declaration as part of your installation registration
- Your solicitor may require evidence of CE Declaration if you decide to move home
 - Building regulations may require proof of CE Declaration

You need to buy from a reputable source who can give you a declaration of proof!

IF THE DOOR IS NOT CE MARKED - DON'T BUY IT!

If you wish to check the validity of an organisation's certification, please visit http://www.buildcheck.co.uk/contact



FSDC Global

FSD Works, Hopbine Avenue, West Bowling Bradford, West Yorkshire BD5 8ER



OPEN 6 Days a Week

Monday - Friday, Saturday by appointment



+44 (0) 345 64 64 646 www.fsdc.global

sales@fsdc.global











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sales@fsdcusa.com www.fsdcusa.com

Call: 1-786-275-5068

Folding Sliding Doors Limited trading as **FSDC GLOBAL** (Worldwide), **The Folding Sliding Door Company**

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